



Dart Aerospace Ltd.
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D2618
Job Sheet 198793



Part No: D2618

Job Qty: 50 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/6/19

Job Tracking No:

Due Date: 8/7/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	50 pcs	8/7/19	8/7/19	0.13	4.65	Hardinge - 1		19/08/06
120	QC 8	50 pcs	8/7/19	8/7/19	0.00	0.00	QC 8 - 12		19-08-06
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	50 pcs	8/7/19	8/7/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Plex 8/6/19 1:22 PM dart.leroux.jason

DAS
65
9-89

				Packaging 3 - 6 - B4B	JLD	
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - SA	50 pcs	8/7/19	0.00 0.00	QC 21 - SA - 21		DAG
				QC 21 - SA - 70		21
				QC 21 - SA - 53		9-49
Part Op 100 - 1-Turn as per Folio FA195 & Dwg D2618. Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
MDELRRINR0.750	Delrin Round Bar 0.75" Color: Black	12.9000 ft (.258 ea)	100-Hardinge - 1	578107		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	MDELRRINR0.750	13	37	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Bushing	3.100inches ± 0.010	3.110 3.090			
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490			
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313			

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Container No: S202960



Part: D2618

Job No: 198793

Serial No/Batch: S202960

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/06/19